



User Manual

EE872

Modular Probe for CO₂, RH, T and p



E+E Elektronik Ges.m.b.H. doesn't accept warranty and liability claims neither upon this publication nor in case of
improper treatment of the described products. The document may contain technical inaccuracies and typographical errors. The content will be revised on a regular basis. These changes will be implemented in later versions. The described products can be improved and changed at any time without prior notice.
© Copyright E+E Elektronik Ges.m.b.H. All rights reserved.
EMC note USA (FCC): This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

EMC note Canada (ICES-003): CAN ICES-3 (A) / NMB-3 (A)

CONTENTS

1	Gen	eraleral	4
	1.1	Explanation of Symbols	4
		1.1.1 General Safety Instructions	
	1.2	Environmental Aspects	
		1.2.1 Mounting and Start-up	
2	Sco	pe of Supply	5
	2.1	Accessories	5
	2.2	Spare Parts	5
3	Pro	duct Description	6
	3.1	Operation Principle	
	3.2	Dimensions in mm (inch)	
	3.3	Connectivity	
	3.4	Selection between Analogue Output and RS485 Interface	7
4	Inst	allation	8
5	Setu	ıp and Adjustment	8
	5.1	EE-PCS Product Configuration Software	9
	5.2	Digital Interface RS485 with Modbus RTU Protocol	9
		5.2.1 Digital Settings	
		5.2.2 Modbus Register Map	
	- 0	5.2.3 Reading Example	
	5.3	Error Indication on the Analogue Output (NAMUR)	11
6	Maiı	ntenance	11
	6.1	Replacing the Sensing Module EE872S	11
	6.2	Changing the Filter Cap	
	6.3	EE872 Adjustment or Calibration with Reference CO ₂ Gas	12
	6.4	Protection of EE872 During Site Cleaning Application	12
_	. .	had Data	4.6
/	Leci	nnical Data	13

1 General

This user manual serves for ensuring proper handling and optimal functioning of the device. The user manual shall be read before commissioning the equipment and it shall be provided to all staff involved in transport, installation, operation, maintenance and repair.

The user manual may not be used for the purposes of competition without the written consent of E+E Elektronik® and may not be forwarded to third parties. Copies may be made for internal purposes. All information, technical data and diagrams included in these instructions are based on the information available at the time of writing.

Intended use

The EE872 modular probe is intended for the measurement of CO₂, relative humidity (RH), temperature (T) and ambient pressure (p). Additionally, the device calculates the dew point temperature (Td). The probe is designed for the use in harsh and demanding environments such as agriculture, life stock barns, hatchers, incubators, green houses or outdoors. The use of the EE872 other than described in this manual is not recommended.

The manufacturer cannot be held responsible for damages as a result of incorrect handling, installation and maintenance of the device. Unauthorized modifications of the product lead to loss of all warranty claims. The device may only be powered with safety extra-low voltage (SELV).

Disclaimer

The manufacturer or his authorized agent can be only be held liable in case of willful or gross negligence. In any case, the scope of liability is limited to the corresponding amount of the order issued to the manufacturer. The manufacturer assumes no liability for damages incurred due to failure to comply with the applicable regulations, operating instructions or the specified operating conditions. Consequential damages are excluded from the liability.

1.1 Explanation of Symbols



This symbol indicates safety information.

It is essential that all safety information is strictly observed. Failure to comply with this information can lead to personal injuries or damage to property. E+E Elektronik® assumes no liability if this happens.



This symbol indicates instructions.

The instructions shall be observed in order to reach optimal performance of the device.

1.1.1 General Safety Instructions



- The device and mainly the filter cap shall not be exposed to unnecessary mechanical stress.
- Installation, electrical connection, maintenance and commissioning shall be performed by qualified personnel only.
- Use the EE872 only as intended and observe all technical specs. The device must be operated with the filter cap on at all times.
- This device is not appropriate for safety, emergency stop or other critical applications where device malfunction or failure could cause injury to human beings.

1.2 Environmental Aspects



Products from E+E Elektronik® are developed and manufactured observing of all relevant requirements with respect to environment protection. Please observe local regulations for the device disposal.



For disposal, the individual components of the device shall be separated according to local recycling regulations. The electronics shall be disposed of correctly as electronics waste.

1.2.1 Mounting and Start-up

The device has been produced under state of the art manufacturing conditions, has been thoroughly tested and has left the factory fulfilling all safety criteria. The manufacturer has taken all precautions to ensure safe operation of the device. The user must ensure that the device is set up and installed in a manner that does not have a negative effect on its safe use.

The user is responsible for observing all applicable safety guidelines, local and international, with respect to safe installation and operation on the device. This user manual contains information and warnings that must be observed by the user in order to ensure safe operation.



- Mounting, start-up, operation and maintenance of the device may be performed by qualified staff only.
 Such staff must be authorized by the plant operator to carry out the mentioned activities.
- The qualified staff must have read and understood this user manual and must follow the instructions contained within.
- All process and electrical connections shall be thoroughly checked by authorized staff before putting the system into operation.
- Do not install or start-up a device supposed to be faulty. Make sure that such devices are not accidentally used by marking them clearly as faulty.
- A faulty device may only be investigated and possibly repaired by qualified, trained and authorized staff. If the fault cannot be fixed, the device shall be removed from the system.
- Service operations other than described in this user manual may only be performed by the manufacturer.

2 Scope of Supply

- · EE872 according ordering guide
- Test report according to DIN EN10204-2.2
- · Quick User Guide

2.1 Accessories

E+E Product Configuration Software	
(Free download from www.epluse.com/Configurator)	EE-PCS
Modbus configuration adapter	HA011018
Connection cable M12 - flying leads	
1.5 m (59.06") / 5 m (196.85") / 10 m (393.70")	HA010819/20/21
T-coupler M12 - M12	HA030204
 M12 cable connector for self assembly 	HA010708
Protection cap / calibration adapter	HA010785
 Protection cap for the M12 cable socket 	HA010781
 Protection cap for the M12 plug of EE872 	HA010782
Mounting flange	HA010226
 Wall mounting clip Ø 25 mm 	HA010227
Radiation shield	HA010510
• M12x1 flanged coupling with 50 mm (1.97") stranded wire	HA010705

2.2 Spare Parts

PTFE filter cap	HA010123
 Catalytic filter cap for H₂O₂ sterilization 	HA010124
Penlacement censing module	EE872S

		ELU/ EU-
	CO ₂ (default: heated)	M10
Model	CO ₂ + p (default: heated)	M15
	CO ₂ + T + RH + p (default: not heated)	M13
	02000 ppm	HV1
	05000 ppm	HV2
CO₂ range¹)	01 % (10 000 ppm)	HV3
	03 % (30 000 ppm)	HV5
	05 % (50 000 ppm)	HV6
		Model CO ₂ + p (default: heated) CO ₂ + T + RH + p (default: not heated) 02000 ppm 05000 ppm CO ₂ range ¹⁾ 01 % (10000 ppm) 03 % (30000 ppm)

¹⁾ The CO_2 range of the EE872S must be the same as of the original EE872 probe.

FF872S-

3 Product Description

3.1 Operation Principle

The EE872 is available in three versions (see also Fig. 5)

- EE872-M10...: The probe measures the CO₂ concentration. The sensing module is heated by factory default setting to prevent condensation. The CO₂ measurement value is available on the analogue output or on the digital interface.
- EE872-M15...: The probe measures the CO₂ and p. Per factory default, the sensing module is heated to prevent condensation. The CO₂ concentration and p values are available on the digital interface.
- EE872-M13...: The probe measures CO₂, RH, T and p, and calculates Td. Since per factory default the sensing module is not heated, the accurate measurement of RH and T is possible. In case the user activates the probe heating is activated, the RH and T data is not available. The calculated Td value is still available. All values are available on the digital interface.

All versions provide CO₂ measurement T and p compensated.

The CO_2 measurement is based on the dual wavelength/dual detector NDIR principle. Infrared light is led through the gas to be examined. One detector is tuned to 4.2 μ m, which is the wavelenght absorbed by CO_2 . The second detector is tuned to 3.9 μ m, a wavelenght that is not affected by any gas. The CO_2 concentration is calculated trom the different outputs of the two according detectors. For more information, please see E+E's paper on the principles of CO_2 measurement.



Please note: Changing the factory setup with respect to heating (on/off) may lead to an additional measurement error of max. +/- 50 ppm CO₂. This might lead to a CO₂ measurement accuracy out of specification.

3.2 Dimensions in mm (inch)

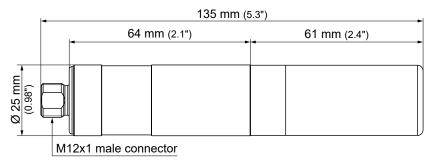


Fig. 1 Dimensions of EE872

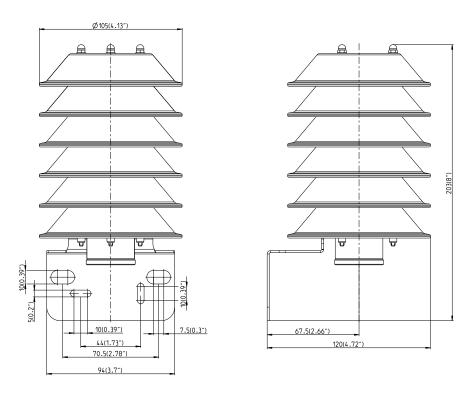


Fig. 2 Dimensions of optional radiation shield (accessory HA010510)

3.3 Connectivity



		Wire colors for accessories: - Couplig flange HA010705 - Connection cable HA010819/820/821			
1 Supply voltage		brown			
2 B RS485 (D-) or voltage output		white			
3	GND	blue			
4	A RS485 (D+) or current output	black			
5	Configuration pin	gray			

Fig. 3 Pin and flying leads assignment

3.4 Selection between Analogue Output and RS485 Interface

Configuration pin connected to GND:

• Independently of its original factory configuration, the EE872 features analogue outputs.

Configuration pin not connected:

- EE872 set to RS485 interface (option P1 in the order code): features RS485 interface.
- EE872 set to analogue outputs (option GA7 or GA11 in the order code): the RS485 interface is active
 for the first 10 seconds after power on and awaits connection with the EE-PCS Product Configuration
 Software. This allows for setup changes or adjustment of the EE872. If the connection to EE-PCS is
 not established within 10 seconds, the device automatically changes to analogue output.

Change of the factory setup:



An EE872 set originally to analogue output can be changed to RS485 interface and vice versa using the optional USB configuration cable and the free EE-PCS Product Configuration Software, see chapter "Setup and Adjustment" below.

Please note: By changing the EE872 configuration, the product and the packaging label lose their validity. Please see "Relabeling in case of product configuration changes" at http://downloads.epluse.com/fileadmin/data/product/Configuration/Configuration e.pdf.

4 Installation

Best measurement performance is achieved when the entire probe is located inside the environment to be monitored. This is the case, for example, when the EE872 is fixed onto a wall with the **mounting clip HA010227** (not included in the scope of supply, see data sheet "Accessories"), or freely hangs from the ceiling on the connection cable.



The probe can be installed also into a partition wall using the stainless steel **mounting flange HA010226** (not included in the scope of supply, see data sheet "Accessories").

For large temperature difference between the two sides of the wall, T gradients may appear along the probe. Although the CO₂ measurement is T compensated, these gradients have a great impact on the RH and T accuracy in the M13 model. Therefore, it is of paramount importance to minimize the temperature gradients. The part of the probe standing out of the wall on the connection side shall be as small as possible and well thermally insulated.



For best RH and T accuracy, model M13 shall be installed horizontally or with the filter cap positioned downwards.





EE872 with mounting flange HA010226

EE872 with mounting clip HA010227



For outdoor applications the EE872 must be used with the radiation shield HA010510 (not included in the scope of supply, see data sheet "Accessories"), which protects the device against rain, snow, ice and solar radiation.

5 Setup and Adjustment

The EE872 is ready to use and does not require any configuration by the user. The factory setup of EE872 corresponds to the type number ordered. Please see chapter 3.1 for a model overview and the data sheet at www.epluse.com/EE872. The user can change the factory setup by using the Modbus configuration adapter (order code HA011018) and the EE-PCS Product Configuration Software.

One can change the CO₂ output signal type (analogue to digital and vice versa), the analogue output scaling and the digital settings. For p measurement, an offset correction is possible. The CO₂, RH and T measurement is offset and 2-point adjustable.

In addition, it is possible to enable or disable the pressure compensation (factory setting: enabled), the sensing module heating (factory setting according to the model ordered) and the NAMUR error indication (factory setting: disabled).



Please note: The EE872 may not be connected to any additional power supply when using the Modbus configuration adapter HA011018.



Fig. 4 Modbus configuration adapter HA011018

5.1 EE-PCS Product Configuration Software

- 1. Download the EE-PCS Product Configuration Software from www.epluse.com/configurator and install it on the PC.
- 2. Connect the E+E device to the PC using the Modbus configuration cable.
- 3. Start the EE-PCS software.
- 4. Follow the instructions on the EE-PCS opening page for scanning the ports and identifying the connected device.
- 5. Click on the desired setup or adjustment mode from the main EE-PCS menu on the left and follow the online instructions of the EE-PCS

5.2 Digital Interface RS485 with Modbus RTU Protocol

5.2.1 Digital Settings

	Factory settings	User selectable values (via EE-PCS)			
Baud rate 9600 9		9600, 19200, 38400			
Data bits 8		8			
Parity Even 1		None, odd, even			
Stop bits	1	1, 2			
Slave address	237	1247			

Tab. 1 Data transmission

The recommended settings for multiple devices in a Modbus RTU network are 9600, 8, even, 1 The EE872 represents 1/10 unit load on an RS485 network.

Device address, baud rate, parity and stop bits can be set via:

- 1. EE-PCS, Product Configuration Software and the Modbus configuration adapter HA011018. The EE-PCS can be downloaded free of charge from www.epluse.com/configurator.
- 2. Modbus protocol in the register 60001 (0x00) and 60002 (0x01). See Application Note Modbus AN0103 (available on www.epluse.com/EE872)

The serial number as ASCII-code is located at read register address 30001-30008 (16 bit per address). The firmware version is located at register address 30009 (bit 15...8 = major release; bit 7...0 = minor release). The sensor name is located at register address 30010.

INTEGER 16 bit							
Parameter Register number ¹⁾ [DEC] Protocol address ²⁾ [HEX]							
Read and write register: function code 0x03 / 0x06							
Slave-ID Modbus address 0001 0x00							
Modbus protocol settings ³⁾	0002	0x01					

INFO (read register):							
Parameter Register number¹¹ [DEC] Protocol address²¹ [HEX]							
Read and write register: function code 0x03 / 0x04							
Serial number (as ASCII) 0001 0x00							
Firmware version 0009 0x08							
Sensor Name	0010	0x09					

¹⁾ Register number starts from 1.

²⁾ Protocol address starts from 0.

³⁾ For Modbus protocol settings see Application Note Modbus AN0103 (available on www.epluse.com/EE872).

5.2.2 Modbus Register Map

The measured data is saved as 32 bit floating point values (data type FLOAT) and as 16 bit signed integer values (data type INTEGER):

FLOAT 32 bit							
Parameter Unit Register number ¹⁾ [DEC] Protocol address ²⁾ [
Read register: function code 0x03 / 0x04							
CO2 (average)	ppm	1061	0x424				
CO2 (raw)	ppm	1063	0x426				
Pressure p*	mbar	1201	0x4B0				
Pressure p*	psi	1203	0x4B2				
Relative humidity RH**	%	1021	0x3FC				
Temperature T**	° C	1003	0x3EA				
Temperature T**	°F	1005	0x3EC				
Temperature T**	K	1009	0x3F0				
Dew point temperature Td***	° C	1105	0x450				
Dew point temperature Td***	°F	1107	0x452				
Dew point temperature Td***	K	1147	0x47A				

Tab. 2 Floating point values (read register)

INTEGER 16 bit								
Parameter	Unit	Scale ³⁾	Register number ¹⁾ [DEC]	Protocol address ²⁾ [HEX]				
Read register: function code 0x03 / 0x04								
CO2 (average)	ppm	1	4031	0xFBE				
CO2 (raw)	ppm	1	4032	0xFBF				
Pressure p*	mbar	10	4101	0x1004				
Pressure p*	psi	100	4102	0x1005				
Relative humidity RH**	%	100	4011	0xFAA				
Temperature T**	° C	100	4002	0xFA1				
Temperature T**	° F	50	4003	0xFA2				
Temperature T**	K	50	4005	0xFA4				
Dew point temperature Td***	° C	100	4053	0xFD4				
Dew point temperature Td***	° F	100	4054	0xFD5				
Dew point temperature Td***	K	100	4074	0xFE9				

Tab. 3 Integer values (read register)

5.2.3 Reading Example

Example of MODBUS RTU command for reading the CO_2 (float value) CO_2 = 1288,34375 ppm from the register 0x424:

Device EE872; slave ID 237 (0xED)

Reference document, chapter 6.3: http://www.modbus.org/docs/Modbus_Application_Protocol_V1_1b.pdf

	Modbus ID address	Function code	Starting address Hi	Starting address Lo	No. of register Hi	No. of register Lo	CRC	
Request [Hex]:	ED	03	04	24	00	02	93	9C

	Modbus ID address	Function code	Byte count	Register 1 value Hi	Register 1 value Lo	Register 2 value Hi	Register 2 value Lo	CF	RC
Response [Hex]:	ED	03	04	0B	00	44	A1	27	61

^{*}available for versions M13, M15

^{**}available for version M13 only when probe is not heated (default setting)

^{***}available for version M13 always: enabling or disabling the probe heating does not affect the Td measurement

¹⁾ Register number starts from 1.

²⁾ Protocol address starts from 0.

³⁾ Examples: For scale 100, the reading of 2550 means a value of 25.5. For scale 50, the reading of 2550 means a value of 51.

Decoding of float values:

Float values are stored according IEEE754 standard. The byte pairs 1, 2 and 3, 4 are inverted as follows:

ММММ	ММММ	МММММММ	SEEEEEE	ЕМММММММ
By	te 3	Byte 4	Byte 1	Byte 2

Example:

·	Value in decimal			
Byte 1 (Register 2 - Hi)	Byte 2 (Register 2 – Lo)	Byte 3 (Register 1 - Hi)	Byte 4 (Register 1 - Lo)	
44	A1	0B	00	1288.34375

See also Application Note AN0103 at www.epluse.com/EE872.

5.3 Error Indication on the Analogue Output (NAMUR)

The EE872 features an error indication on the analogue output according to the NAMUR NE 043 recommendations (Standardization of the Signal Level for the Failure Information of Digital Transmitters, Edition 2003-02-03, see www.namur.net/en/recommendations-and-worksheets/current-nena.html). The feature is disabled by factory default can be enabled with the EE-PCS Product Configuration Software, see above.

Output signal	NAMUR signal level
0-5 V	5.5 V
0-10 V	11 V
4-20 mA	21 mA
0-20 mA	21 mA

6 Maintenance

6.1 Replacing the Sensing Module EE872S

If needed, the sensing module can be replaced by a new one. Please refer to chapter 2.2 for the order codes.

Please note:



The new sensing module EE872S must feature same CO_2 measuring range as the original EE872 probe! If the measuring range of the replacement module and of the original EE872 probe are different, the analogue output will stay at 4 mA, 0 V or NAMUR error indication while the CO_2 reading via RS485 interface will be 0 ppm.

Procedure:



- » Power off the EE872.
- » Remove the filter cap by turning it counter-clockwise.
- » Remove the sensing module by pulling it straight out from the output unit.
- » Plug the new EE872S sensing module into the output unit.
- » Screw the filter cap fingertight onto the probe.



Fig. 5 EE872 modular construction

6.2 Changing the Filter Cap

In a dusty, polluted environment it might be necessary to replace the filter cap once in a while. In most of the cases, a clogged filter shows visible contamination or dirt. Longer response time of the CO₂ measurement also indicates a clogged filter cap. In such cases, replace the filter by a new, original one, see data sheet "Accessories".

Procedure:



- » Turn the filter cap counter-clockwise for removing it.
- » Install the new filter cap fingertight by turning it clockwise.

6.3 EE872 Adjustment or Calibration with Reference CO₂ Gas

Definitions:

Adjustment: the specimen is brought in line with the reference.

Calibration: the specimen is compared with a reference and its deviation from the reference is documented.

For EE872 calibration or adjustment with reference CO₂ gas use the calibration adapter HA010785 (not included in the scope of supply, see data sheet "Accessories").



Fig. 6 Calibration adapter HA010785 (with mounted rubber caps for use as protection cap)

Procedure:



- » Remove the filter cap and install the calibration adapter onto the probe.
- » Connect the calibration gas to one of the two connection nipples. The gas fed into the calibration adapter shall freely flow out through the second nipple.
- » Set the flow rate to 0.1 ... 1.0 I/min and consider a stabilization time of 10 min.

Please note:



- For best accuracy of the calibration procedure, the temperature difference between reference gas and probe should be as low as possible.
- Adjustment/calibration shall be performed with the factory settings activated concerning sensing module heating and pressure compensation.

6.4 Protection of EE872 During Site Cleaning Application

The calibration adapter (HA010785) can also be used as a protection cap, for instance if the device remains on the measuring site during cleaning operations. For this purpose, close both nipples with the supplied rubber caps.

In case the probe is removed from the site, it is recommended to apply the protection cap for the M12 cable socket (HA010781) and the one for the EE872 M12 plug of (HA010782).

Technical Data 7

Measurands

CO ₂	Duel wevelength was the	infrared (NDID)			
Measurement principle	Dual wavelength non dispersive infrared (NDIR)				
Measurement range	02000 ppm: $< \pm (50 \text{ ppm} + 2 \% \text{ mv}) \text{ mv} = CO_2 \text{ measured value}$				
Accuracy at 25 °C (77 °F) and	05000 ppm: < ± (50 ppm + 3 % mv)				
1013 mbar (14,69 psi)	010 000 ppm: < ± (100 ppm ·	+ 5 % mv)			
	03 %: 05 %: < ± (1.5 % from full	scale + 2 % mv)			
Response time t ₆₃ 1)	90 s				
T dependency, typ.	± (1 + mv [ppm] / 1000) ppm/°C, for CO ₂ <10000 ppm				
(-2045 °C) (-4113 °F)	-0.3 % mv / °C, for CO ₂ > 10 000 ppm				
Residual pressure dependency ²⁾	0.014 % mv / mbar (ref. to 1013 mbar)				
(-2045 °C) (-4113 °F)					
Measurement interval	15 s (user adjustable from 15 s to 1 h)				
Long term stability, typ. at 0 ppm CO ₂	20 ppm / year	,			
Relative humidity					
Working range	0100 % RH, with enabled heating				
Working range	095 % RH (non condensing), with disabled heating				
Accuracy³) at 25 °C (77 °F)	± 3 % RH (2080% RH)				
Accuracy at 25 °C (II F)	± 5 % RH (095% RH)				
	± 3 % K(1 (093 % K(1)				
Pressure					
Working range	7001100 mbar (10.1515.95 psi)				
Accuracy at 25 °C (77 °F), typ.	± 2 mbar				
Temperature dependency	± 0.016mbar/K, 060 °C (0140 °F)				
Temperature					
Working range	-4060 °C (-40140 °F)				
Accuracy ³⁾ 560 °C (41140 °F), typ.	± 0.5 °C (± 0.9 °F)				
utputs					
Analogue (CO₂ only)	0 - 5 V / 0 - 10 V	-1 mA < Load current < 1 mA			
	0 - 20 mA / 4 - 20 mA (3-wire)	Load resistance ≤ 500 Ohm			
Digital interface (CO ₂ , RH, T, p, Td)	RS485 (EE872 = 1/10 unit load)				
Protocol	Modbus RTU				
eneral					
Supply voltage	15 - 35 V DC for current output				
12 - 30 V DC for voltage output and RS48	35 interface				
Average current consumption at 12 V DC	45 mA for 20 mA output current				
and 15 s measurement inverval	•	for voltage output and RS485 interface			
Peak current	max. 200 mA				
Enclosure material	plastic (PET), UL94HB approved	d or			
	stainless steel 1.4404				
Filter cap material	PTFE, UL94V-0 approved				
Protection class	IP65				
Electrical connection	M12 x 1, stainless steel 1.4404				
Electromagnetic compatibility	EN61326-1				
(Industrial enviroment)	EN61326-2-3	(6			
Storage conditions	-4060 °C (-40140 °F)				
Storage containents	7001100 mbar (10.1515.95 psi)				
	7001100 IIIDai (10.1515.95 psi)				

0...95 % RH non condensing

With data averaging algorithm for smooth output signal. Faster response time available upon request.
 The pressure dependency of a device without pressure compansation: 0.14 % mv / mbar.
 At 24 V DC supply, air flow min. 0.3 m/s, probe horizontal or with sensing head downwards, excl. hysteresis.





HEADQUARTERS

Langwiesen 7

E+E Elektronik Ges.m.b.H.

A-4209 Engerwitzdorf Austria Tel: +43 7235 605 0 Fax: +43 7235 605 8 info@epluse.com

www.epluse.com

SUBSIDIARIES

E+E Elektronik Germany

info@epluse.de

Office Bad Homburg Tel: +49 6172 13881-0

Office Hamburg

Tel: +49 160 9050 6460

Office Stuttgart

Tel: +49 151 538 37 500

E+E Elektronik Italy

info@epluse.it Tel: +39 02 2707 86 36

E+E Elektronik France

info@epluse.fr Tel: +33 4 74 72 35 82

E+E Elektronik USA office@epluse.com

Office Boston

Tel: +1 847 490 0520

Office Chicago

Tel: +1 847 490 0520

E+E Elektronik Korea

Tel: +82 31 732 6050 info@epluse.co.kr

E+E Elektronik China

info@epluse.cn

Office Beijing

Tel: +86 10 8499 2361

Office Shanghai

Tel: +86 21 6117 6129

Office Guangzhou

Tel: +86 20 3898 7052